


















<i>DIAMETER</i>	<i>LENGTH</i>	<i>FINAL TENSION</i>	
5/8"	Jusqu'à 2 1/2" = 1/3 tour	4 hours	
5/8"	2 3/4" @ 5" = 1/2 tour	6 hours	
5/8"	5 1/4" @ 7 1/2" = 2/3 tour	8 hours	
TENSION DE BOULONS © Les Consultants ConformTech inc.			
3/4"	Jusqu'à 3" = 1/3 tour	4 hours	
3/4"	3 1/4" @ 6" = 1/2 tour	6 hours	
3/4"	6 1/4" @ 9" = 2/3 tour	8 hours	
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7/8"	Jusqu'à 3 1/2" = 1/3 tour	4 hours	
7/8"	3 3/4" @ 7" = 1/2 tour	6 hours	
7/8"	7 1/4" @ 10 1/2" = 2/3 tour	8 hours	

<i>DIAMETER</i>	<i>LENGTH</i>	<i>FINAL TENSION</i>	
1"	Jusqu'à 4" = 1/3 tour	4 hours	
1"	4 1/4" @ 8" = 1/2 tour	6 hours	
1"	8 1/4" @ 12" = 2/3 tour	8 hours	
TENSION DE BOULONS © Les Consultants ConformTech inc.			
1 1/8"	Jusqu'à 4 1/2" = 1/3 tour	4 hours	
1 1/8"	4 3/4" @ 8" = 1/2 tour	6 hours	
1 1/8"	8 1/4" @ 13 1/2" = 2/3 tour	8 hours	
www.conformtech.ca		(514) 777-6353	
1 1/4"	Jusqu'à 5" = 1/3 tour	4 hours	
1 1/4"	5 1/4" @ 8" = 1/2 tour	6 hours	
1 1/4"	8 1/4" @ 15" = 2/3 tour	8 hours	